

### CLAIM AMENDMENTS

#### Claim 1 (Previously Presented)

Lathe with pieces manipulating device, of the kind that includes at least a head (2), and at least a tool-bearing turret (13), incorporating on longitudinal guides (5) at least a trolley (6) holding a manipulating device (7) for the incorporation and collection of the pieces (3) to be machined, characterized in that on the same longitudinal guides (5) there are placed two independent trolleys (6 and 14), from which the trolley (6) holds the manipulating device (7) and the trolley (14) holds the tool-bearing turret (13) for the machining of the pieces (3).

#### Claim 2-5 (Cancelled)

#### Claim 6 (Previously Presented)

Lathe with pieces manipulating device, according to claim 1, characterized in that the head (2) is situated fixedly on a structure (1) of the lathe, establishing the actuation of the head (2) from independent activation means (15) by a transmission (16).

Claim 7 (Previously Presented)

Lathe with pieces manipulating device, of the kind that includes at least a head (2), and at least a tool-bearing turret (13), incorporating on longitudinal guides (5) at least a trolley (6) holding a manipulating device (7) for the incorporation and collection of pieces (3) to be machined, characterized in that on the longitudinal guides (5) there is placed independent trolley (14) to hold the tool-bearing turret (13) for the machining of the pieces (3).

Claim 8 (Previously Presented)

Lathe with pieces manipulating device, according to claim 7, characterized in that the head (2) is situated fixedly on a structure (1) of the lathe, establishing the actuation of the head (2) from independent activation means (15) by a transmission (16).